

JUN 11 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D022-661-041
Job Sheet 178775



Part No: D022-661-041

Job Qty: 1 ea

Part Name: R22 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI 9717 REV A IPP Rev:A 15.02.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/20/18	6/20/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 12 2018
100	Packaging	1 pcs	6/20/18	6/20/18	0.00	0.00	Packaging1-6		JUN 12 2018
110	QC	1 pcs	6/20/18	6/20/18	0.00	0.00	QC4		
120	Packaging	1 pcs	6/20/18	6/20/18	0.00	0.00	Packaging3-2		
130	DC	1 pcs	6/20/18	6/20/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	6/20/18	6/20/18	0.00	0.00	QC21		

Part Op 120 - Identify and pack for shipping as per PPP D022-661-041/ DSI9717-041 Location:
Descriptions: 130 - Photocopy bluefile & type labels per PPP D022-661-041/ DSI9717-041 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5067888
D5222-041	R22 Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	7182231
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	4 Ea (4 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	4	390	0
	D5222-041	2	4	0
	MS21042L4	4	3,141	0
	NAS1149D0463J	4	5,339	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 12:29 PM dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S080046 Part: D022-661-041 Job No: 178775 Serial No/Batch: S080046 Revision: A Inspector: Exp Date: Instructions:				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																
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